

A T T E N T I O N

YOUR WARRANTY DEPENDS ON YOUR ADHERENCE TO THESE GUIDELINES

4F27E Ford Automatic Transmission

PRODUCT BULLETIN

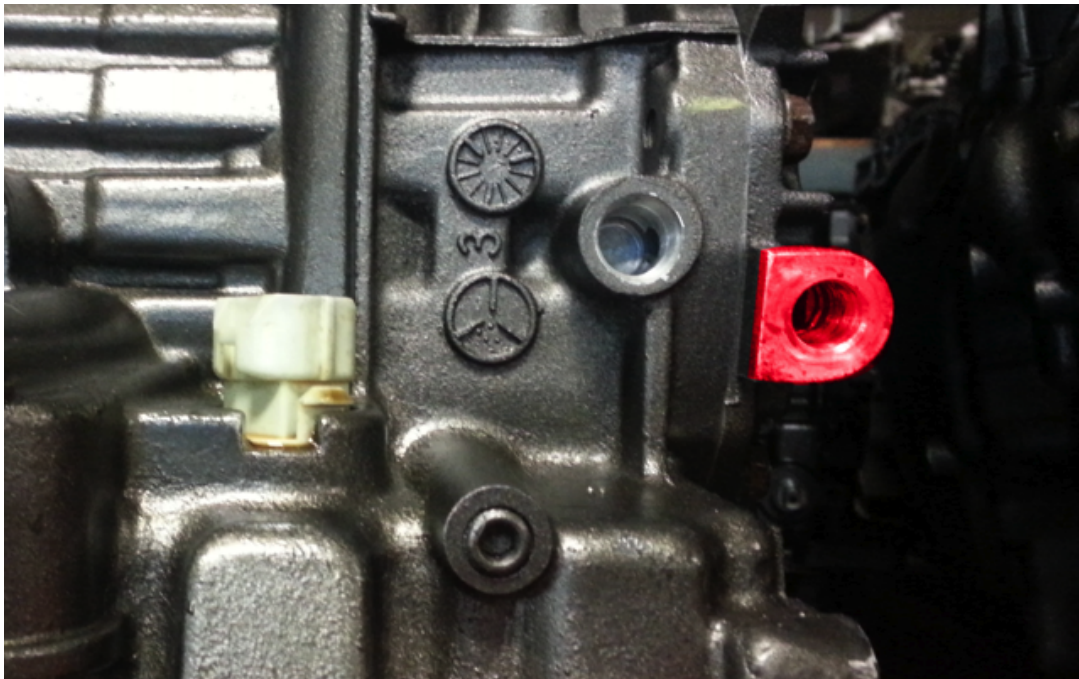
Updated Rear Cover

Due to premature rear cover failures in most Mazda applications, all of our remanufactured 4F27E (FN4A-EL) transmissions are updated with the improved Ford-designed rear cover.

MAZDA APPLICATIONS ONLY

The cooler return line must be relocated from the case to the end cover. During remanufacturing, the transmission is internally updated and the factory cooler line hole in the case is **permanently** sealed – all Ford applications will remain unmodified. Mazda units are updated to accept Mazda factory cooler line fittings (M14 x 1.50).

UPDATED COOLER PORT SHOWN IN RED



NOTE

If you install the return cooler fitting into the original case location there will be no lubrication provided to the rear of the transaxle and immediate failure will result and is **not** covered under your warranty.